APPROVAL SHEET

Part No: BL3212A-Z3C-020mA

NOTE :

Green Part

MAKER			CUSTOMER	
SOLIDLITE				
R&D	QA	Sales	Checked	Approved

Prepared	Checked	Approved
Rachel Lee	Sky Lin	Kenneth Wu

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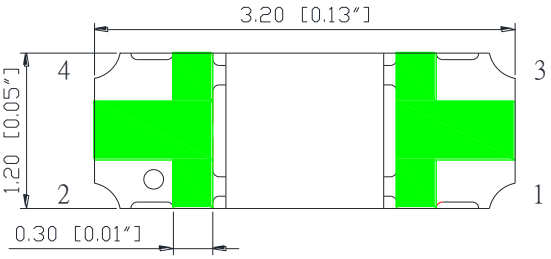
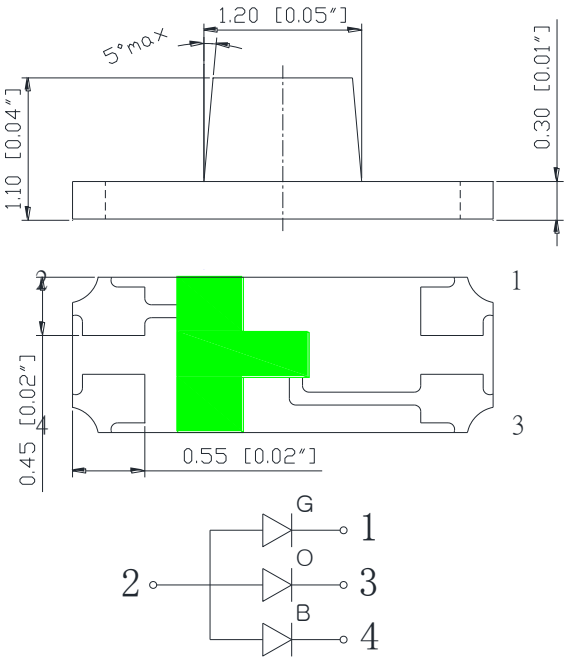
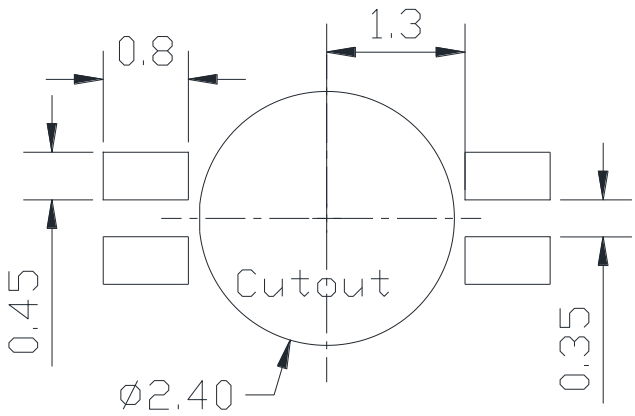
TEL:886-3-5986248 FAX:886-3-5986247 http://www.solidlite.com





RECOMMEND PAD LAYOUT



ATTENTION

OBSERVE PRECAUTIONS
FOR HANDLING
ELECTROSTATIC
SENSITIVE DEVICES

ITEM	MATERIALS	
Resin (mold)	Epoxy	
Lens color	Water transparent	
Dice	Red	AlGaInP/GaAs
	Green	InGaN
	Blue	InGaN

NOTES:
1. All dimensions are in millimeters (inches);
2. Tolerances are ±0.1mm (0.004inch) unless otherwise noted.

Absolute maximum ratings (T_A=25℃)

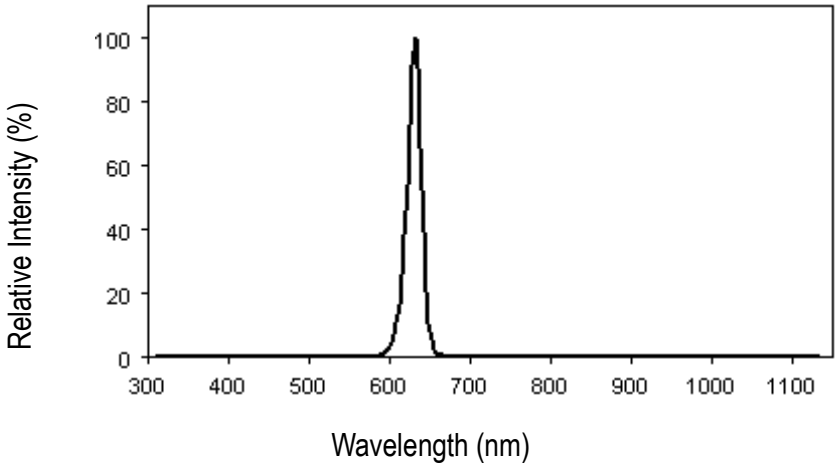
Parameter	Symbol	Value			Unit
		R	G	B	
Power dissipation	Pd	75	111	111	mW
Forward current	If	30			mA
Reverse voltage	Vr	5			V
Operating temperature range	Top	-40 ~+80			℃
Storage temperature range	Tstg	-40 ~+85			℃
Peak pulsing current (1/8 duty f=1kHz)	Ifp	125			mA

Electro-optical characteristics (T_A=25℃)

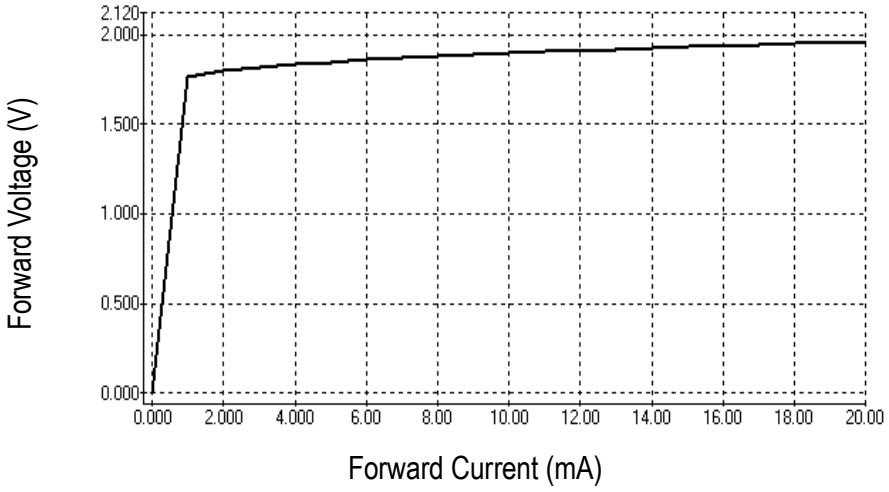
Parameter	Test Condition	Symbol		Value			Unit
				Min	Typ	Max	
Wavelength at peak emission	If=20mA	λ peak	R	--	629	--	nm
			G	--	520	--	
			B	--	465	--	
Spectral half bandwidth	If=20mA	△λ	R	--	21	--	nm
			G	--	33	--	
			B	--	22	--	
Dominant wavelength	If=20mA	λ dom	R	615	621	630	nm
			G	520	525	530	
			B	465	470	475	
Forward voltage	If=20mA	Vf	R	1.7	2.0	2.5	V
			G	2.8	3.1	3.7	
			B	2.8	3.2	3.7	
Luminous intensity	If=20mA	Iv	R	80	134	250	mcd
			G	320	620	1000	
			B	80	130	250	
Viewing angle at 50% Iv	If=10mA	2θ 1/2		--	140	--	Deg
Reverse current	Vr=5V	Ir		--	--	10	μA

OPTICAL CHARACTERISTIC CURVES (Red)

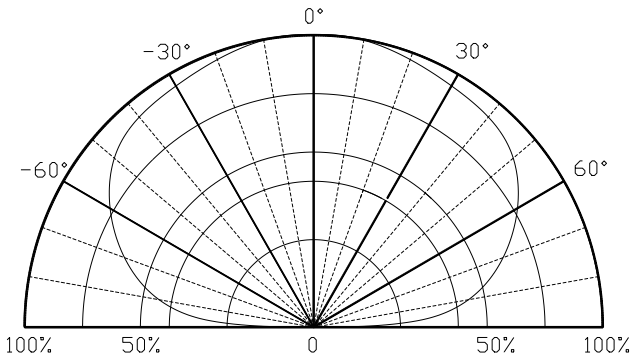
Relative Intensity vs. Wavelength



Forward Current vs. Forward Voltage

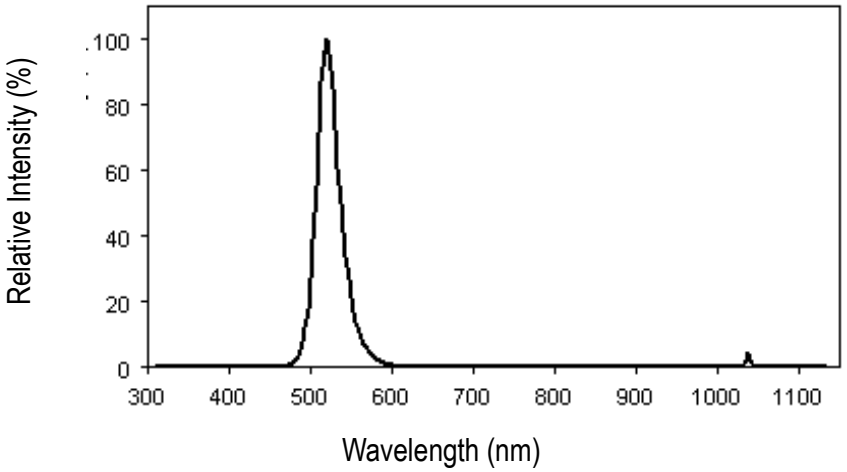


Directive Characteristics

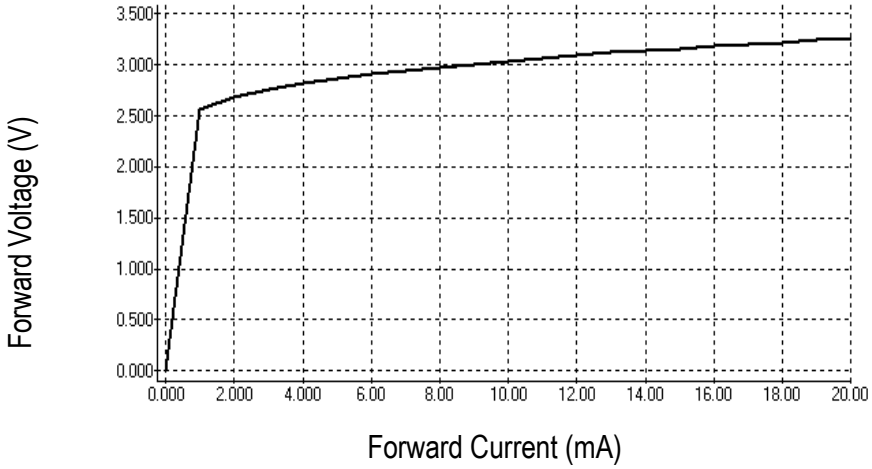


OPTICAL CHARACTERISTIC CURVES (Green)

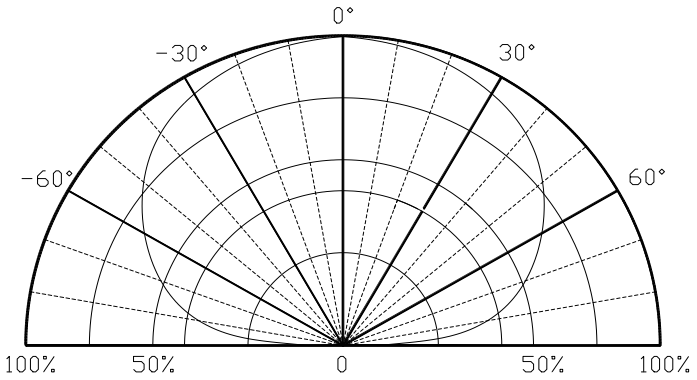
Relative Intensity vs. Wavelength



Forward Current vs. Forward Voltage

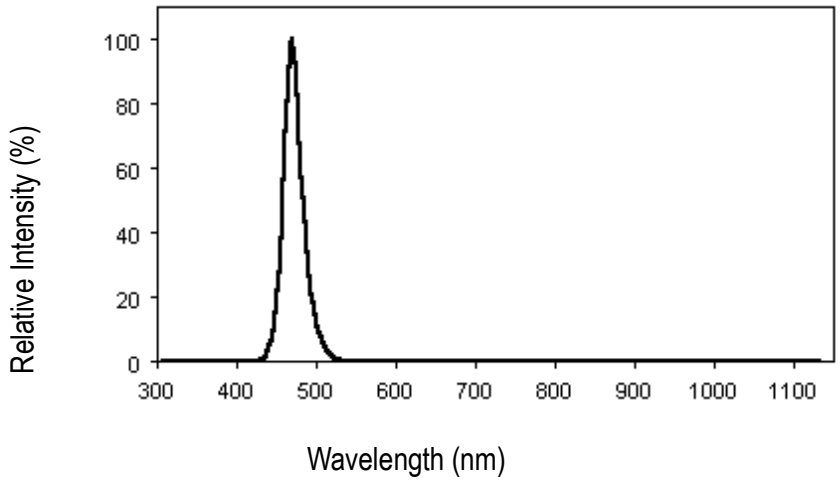


Directive Characteristics

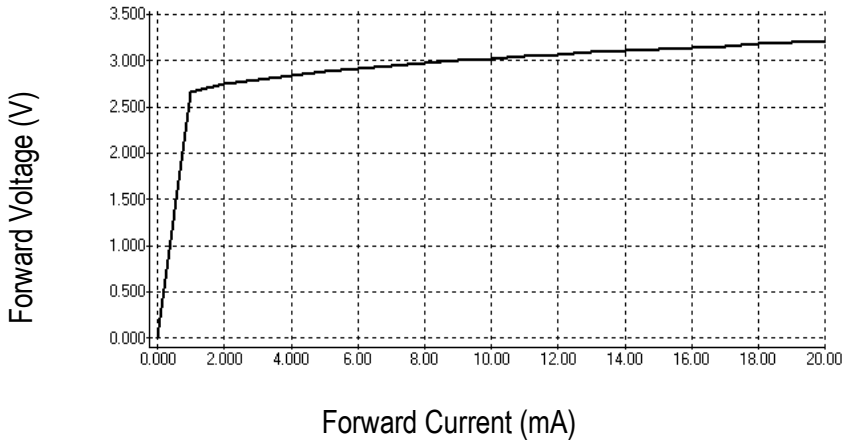


OPTICAL CHARACTERISTIC CURVES (Blue)

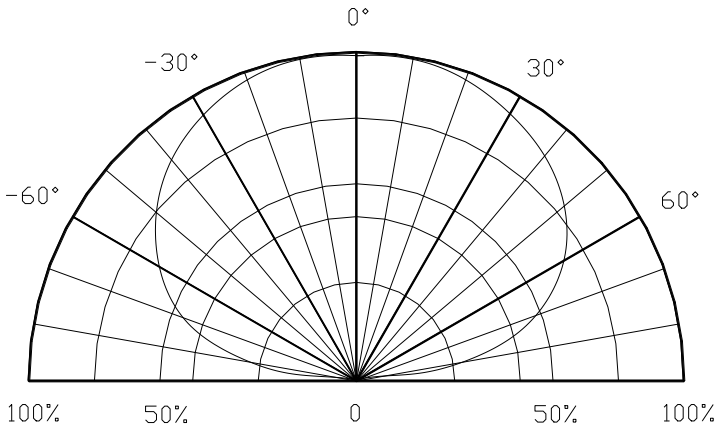
Relative Intensity vs. Wavelength



Forward Current vs. Forward Voltage

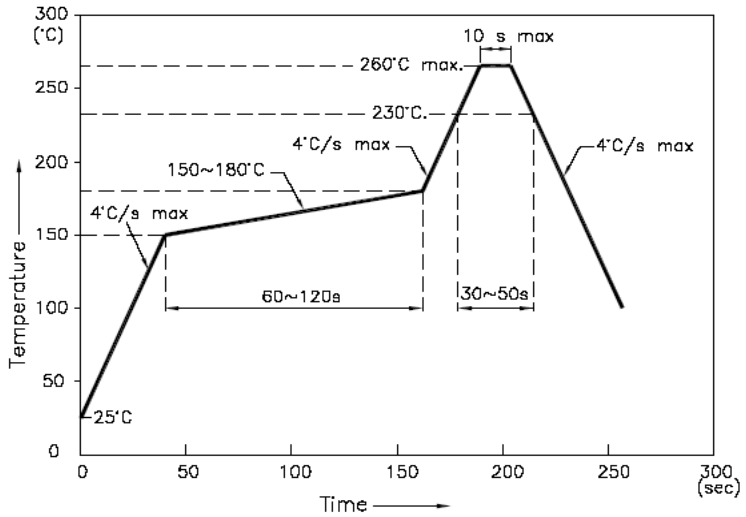


Directive Characteristics



Reflow Profile

■ Reflow Temp/Time



NOTES:

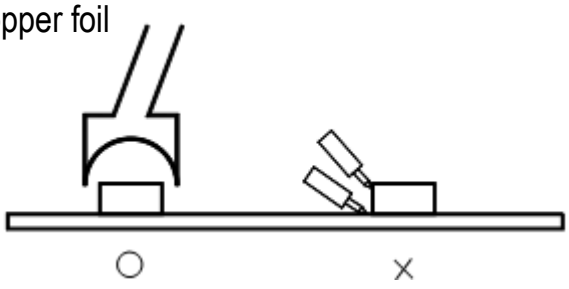
1. We recommend the reflow temperature 245℃(±5℃).the maximum soldering temperature should be limited to 260℃.
2. dont cause stress to the epoxy resin while it is exposed to high temperature.
3. Number of reflow process shall be 2 times or less.

■Soldering iron

Basic spec is ≤ 5sec when 260℃. If temperature is higher, time should be shorter (+10℃→ -1sec).Power dissipation of iron should be smaller than 20W, and temperatures should be controllable .Surface temperature of the device should be under 230℃ .

■Rework

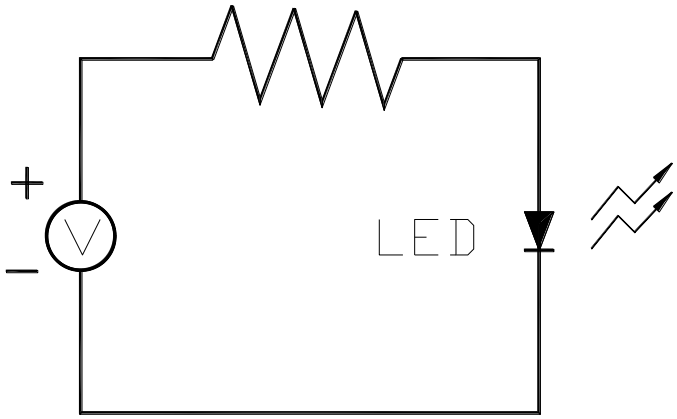
1. Customer must finish rework within 5 sec under 260℃.
2. The head of iron can not touch copper foil
3. Twin-head type is preferred.



■ Avoid rubbing or scraping the resin by any object, during high temperature, for example reflow 、 solder etc.

Test circuit and handling precautions

■ Test circuit



■ Handling precautions

1. Over-current-proof

Customer must apply resistors for protection; otherwise slight voltage shift will cause big current change (Burn out will happen).

2. Shelf life in sealed bag: 12 month at 5℃~30℃ and ＜60% R.H;

3. After the package is Opened:

3.1. It is recommended to baking before the first use:

Baking condition:

a. 60±5℃ x (24~48hrs) and ＜5%RH, taped reel type；

b. 110±5℃ x (8~16hr), bulk type；

3.2. The products should be used within a week and to be stored at ≦20% R.H. with zip-lock sealed:

a. Baking is required before soldering when the pack is unsealed after 24hrs；

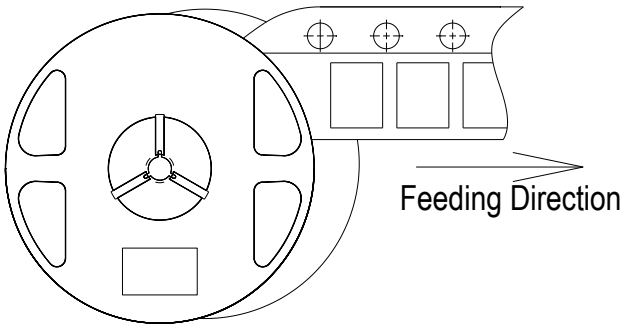
b. Baking condition as 3.1 baking condition.

Test items and results of reliability

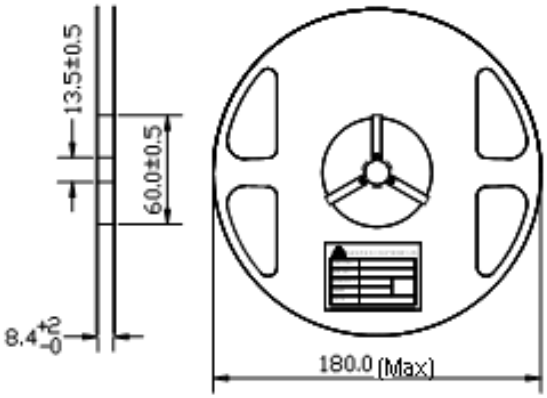
Type	Test Item	Test Conditions	Note	Number of Damaged
Environmental Sequence	Temperature Cycle	-20℃ 30min ↑ ↓ 80℃ 30min	100 cycle	0/22
	Thermal Shock	-20℃ 15min ↑ ↓ 80℃ 15min	100 cycle	0/22
	High Humidity Heat Cycle	30℃⇔65℃ 90%RH 24hrs/1cycle	10 cycle	0/22
	High Temperature Storage	T_a=80℃	1000 hrs	0/22
	Humidity Heat Storage	T_a=60℃ RH=90%	1000 hrs	0/22
	Low Temperature Storage	T_a=-30℃	1000 hrs	0/22
Operation Sequence	Life Test	T_a=25℃ I_F=20mA	1000 hrs	0/22
	High Humidity Heat Life Test	60℃ RH=90% I_F=10mA	500 hrs	0/22
	Low Temperature Life Test	T_a=-20℃ I_F=20mA	1000 hrs	0/22

3212 Series SMD Chip LED Lamps Packaging Specifications

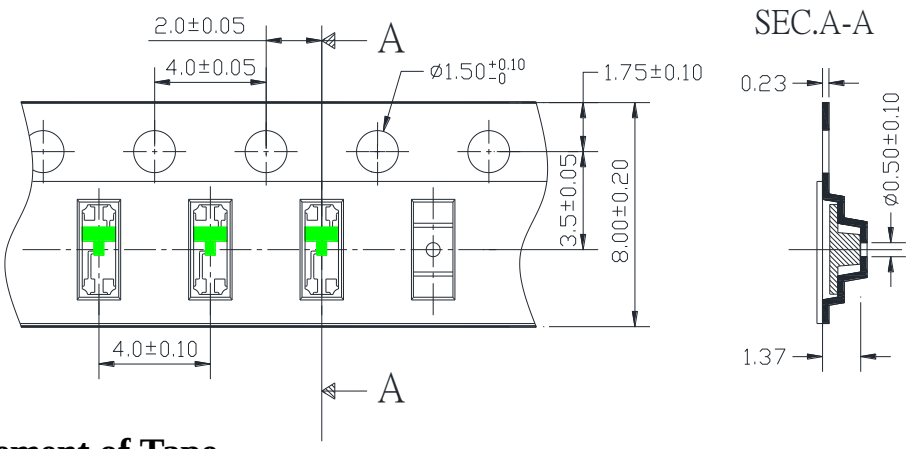
● Feeding Direction



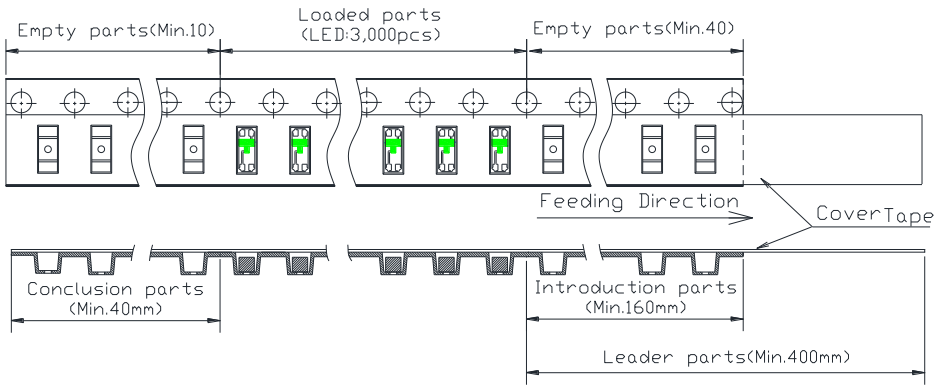
● Dimensions of Reel (Unit: mm)



● Dimensions of Tape (Unit: mm)



● Arrangement of Tape

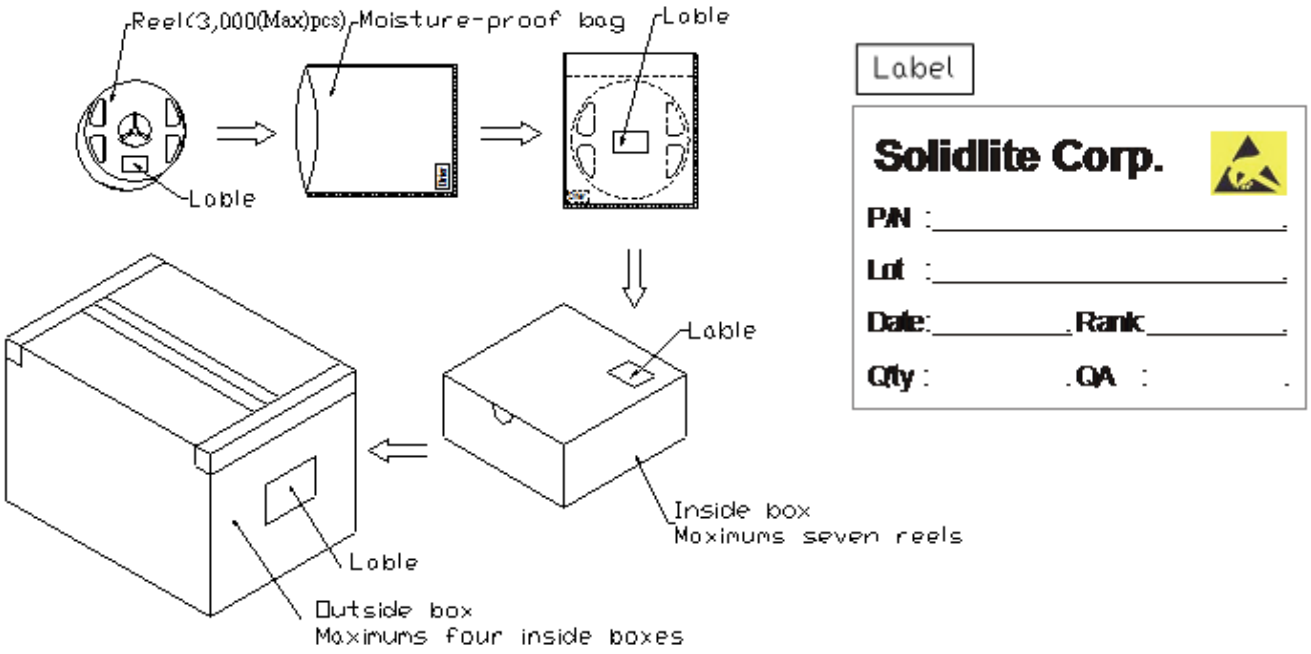


NOTES

1. Empty component pockets are sealed with top cover tape;
2. The maximum number of missing lamps is two;
3. The cathode is oriented towards the tape sprocket hole.
4. 3,000(Max)pcs/Reel

3212 Series SMD Chip LED Lamps Packaging Specifications

• Packaging specifications



NOTES:

Reeled products [numbers of products are 3,000(Max)pcs] packed in a seal off moisture-proof bag along with a desiccant one by one, Seven moisture-proof bag of maximums [total maximum number of products are 21,000(Max)pcs] packed in an inside box (size: about 238mm x about 194mm x about 102mm) and four inside boxes of maximums are put in the outside box (size: about 410mm x about 254mm x about 229mm) Together with buffer material, and it is packed. (Part No., Lot No., quantity should appear on the label on the moisture-proof bag, part No. And quantity should appear on the label on the cardboard box.) The number of the loading steps of outside box (cardboard box) has it to three steps.

Forward Voltage Rank Combination (IF=20mA)

Rank Code		Min.	Max.	Unit
Red	☐	1.7	2.5	V
Green	f	2.8	3.1	
	g	3.1	3.4	
	h	3.4	3.7	
Blue	f	2.8	3.1	
	g	3.1	3.4	
	h	3.4	3.7	

Luminous Intensity Rank Combination (IF=20mA)

Rank Code		Min.	Max.	Unit
Red	I	80	100	mcd
	J	100	125	
	K	125	160	
	L	160	200	
	M	200	250	
Green	O	320	400	
	P	400	500	
	Q	500	630	
	R	630	800	
	S	800	1000	
Blue	I	80	100	
	J	100	125	
	K	125	160	
	L	160	200	
	M	200	250	

Dominant wavelength Rank Combination (IF=20mA)				
Rank Code		Min.	Max.	Unit
Red	s	615	620	nm
	t	620	625	
	u	625	630	
Green	U	520	522.5	
	V	522.5	525	
	W	525	527.5	
	X	527.5	530	
Blue	G	465	467.5	
	H	467.5	470	
	I	470	472.5	
	J	472.5	475	

Group Name on Label (Example DATA: ☐Kt gPV gKH 20)					
DATA: ☐Kt gPV gKH 20 Orange Green Blue		Vf(V)	Iv (mcd)	λd (nm)	Test Condition
Red	☐→K→t→20	1.7~2.5	125~160	620~625	IF=20mA
Green	g →P→V→20	3.1~3.4	400~500	522.5~525	
Blue	g→K→H→20	3.1~3.4	125-160	467.5~470	

＊NOTE:

1. The tolerance of luminous intensity (Iv)is ±15% .
2. The tolerance of dominant wavelength is ±1.5nm.
3. This specification is preliminary.